Table 22.04-- MANUFACTURING, BY SELECTED INDUSTRY GROUP (NAICS 31-33): 2013

[Industry groups with 950 employees or more. Statistics based on the 2012 North American Industry Classification System (NAICS)]

Subject	Total	Food NAICS 311	Food, bakeries & tortilla NAICS 3118	Printing & related support NAICS 323	Printing & related support NAICS 3231	Non- metallic mineral NAICS 327
All employees						
Number	10,825	4,631	1,927	531	531	884
Payroll (\$1,000)	465,243	157,256	50,392	26,305	26,305	48,385
Production workers						
Number	6,912	3,020	1,366	265	265	627
Hours (1,000)	13,408	5,595	2,120	801	801	1,398
Wages (\$1,000)	268,039	87,645	31,178	16,333	16,333	33,912
Total cost of materials						
(\$1,000) 1/	5,263,886	544,141	81,820	47,395	47,395	122,962
(\$1,000) 1/	6,417,533	1,067,403	199,890	118,695	118,695	(D)
Value added (\$1,000)	1,139,809	538,883	118,639	70,406	70,406	157,430

D Withheld to avoid disclosing data for individual companies; data are included in higher level totals.

Source: U.S. Census Bureau, Annual Survey of Manufactures: AM1331AS101: Geographic Area Statistics: Statistics for All Manufacturing by State: 2013 < http://factfinder.census.gov/bkmk/table/1.0/en/ASM/2013/31AS101/0400000US15/naics~31-33|311|3118|323|3231|327> accessed July 6, 2015.

^{1/} Aggregate of total cost of materials and total value of shipments includes extensive duplication, since products of some industries are used as materials of others.