Table 22.04-- MANUFACTURING, BY SELECTED INDUSTRY GROUP (NAICS 31-33): 2014

[Industry groups with 950 employees or more. Statistics based on the 2012 North American Industry Classification System (NAICS)]

Subject	Total	Food NAICS 311	Food, bakeries & tortilla NAICS 3118	Printing & related support NAICS 323	Printing & related support NAICS 3231	Non- metallic mineral NAICS 327
All employees Number Payroll (\$1,000)	11,648 533,841	5,024 187,920	2,217 72,370	608 25,882	608 25,882	892 55,325
Production workers Number Hours (1,000) Wages (\$1,000)	7,622 13,873 309,623	3,145 5,346 103,024	1,397 1,831 42,280	424 869 16,457	424 869 16,457	690 1,568 40,258
Total cost of materials (\$1,000) 1/	5,029,738	638,729	122,471	54,749	54,749	122,509
Total value of shipments (\$1,000) 1/ Value added (\$1,000)	6,295,696	1,222,494 592,627	289,583 165,674	(D) 82,166	(D) 82,166	(D) 186,963

D Withheld to avoid disclosing data for individual companies; data are included in higher level totals.

Source: U.S. Census Bureau, Annual Survey of Manufactures: AM1431AS101: Geographic Area Statistics: Statistics for All Manufacturing by State: 2014 http://factfinder.census.gov/faces/tableservices/jsf/pages/productview.xhtml?src=bkmk> accessed April 8, 2016.

^{1/} Aggregate of total cost of materials and total value of shipments includes extensive duplication, since products of some industries are used as materials of others.