Table 22.04-- MANUFACTURES, BY SELECTED INDUSTRY GROUPS: 1996

	Food and kindred products (SIC 20)					
Subject	Total	Preserved fruits and vegetables (SIC 203)	Sugar, confec- tionery products (SIC 206)	Apparel, other textile products (SIC 23)	Printing and publishing (SIC 27)	Stone, clay, and glass products (SIC 32)
All employees: Number (1,000) Payroll (million dollars)	5.5 140.9	1.0 21.8	1.6 30.1	2.4 34.8	3.8 134.2	1.1 42.3
Production workers: Number (1,000) Hours (million) Wages (million dollars)	3.3 6.4 69.7	0.9 1.5 17.7	1.1 2.0 14.6	1.7 3.1 21.4	2.2 4.4 70.9	0.7 1.4 26.7
Value added by manufacture (million dollars)	533.3	49.9	(S)	85.4	329.2	97.5
Cost of materials (million dollars)	101.1	69.5	(S)	45.5	147.1	103.4
Value of shipments (million dollars)	632.3	119.3	(S)	131.0	469.6	204.2
New capital expenditures (million dollars)	21.1	1.5	8.6	1.3	9.7	(D)
End-of-year inventories (million dollars)	(S)	44.2	(S)	23.1	71.6	17.3

[Includes operating manufacturing establishments and auxiliaries]

S Withheld because estimate did not meet publication standards.

D Withheld to avoid disclosing data for individual companies.

Source: U.S. Bureau of the Census, *1996 Annual Survey of Manufactures, Geographic Area Statistics,* M96 (AS)-3, April 1998, table 2.