Table 22.04-- MANUFACTURING, BY SELECTED INDUSTRY GROUP (NAICS 31-33): 2015

[Industry groups with 950 employees or more. Statistics based on the 2012 North American Industry Classification System (NAICS)]

Subject	Total	Food NAICS 311	Food, bakeries & tortilla NAICS 3118	Printing & related support NAICS 323	Printing & related support NAICS 3231	Non- metallic mineral NAICS 327
All employees						
Number	11,382	4,888	2,110	639	639	899
Payroll (\$1,000)	555,756	190,591	74,410	28,934	28,934	59,380
Production workers Number Hours (1,000) Wages (\$1,000) Total cost of materials (\$1,000) 1/	7,446 14,695 334,698	3,150 5,806 104,051 667,009	1,378 2,201 43,395 137,355	404 866 16,125 (D)	404 866 16,125 (D)	699 1,693 43,506 (D)
,	3,693,007	667,009	137,333	(D)	(D)	(D)
Total value of shipments (\$1,000) 1/	5,904,166	1,394,648	433,336	138,768	138,768	319,997
Value added (\$1,000)	(D)	727,282	301,923	(D)	(D)	194,003
Capital expenditures	116,653	35,105	10,777	(D)	(D)	10,429

D Withheld to avoid disclosing data for individual companies; data are included in higher level totals.

Source: U.S. Census Bureau, Annual Survey of Manufactures: AM1531AS101: Geographic Area Statistics: Statistics for All Manufacturing by State https://factfinder.census.gov accessed April 24, 2017.

^{1/} Aggregate of total cost of materials and total value of shipments includes extensive duplication, since products of some industries are used as materials of others.