## Section 22

## MANUFACTURES

This section presents statistics on the manufacturing segment of the economy, including sugar processing and pineapple canning. Additional information on manufacturing workers appears in Sections 12 and 15.

The number of manufacturing establishments in Hawaii increased from 697 in 1967 to 1,020 in 1987. The value added by manufacture rose from $\$ 326$ million in 1967 to $\$ 786$ million in 1977 and $\$ 1,411$ million in 1987. More than three-fourths of all manufacturing activity in the State in 1982 was on Oahu. Food processing--mostly sugar and pineapple--accounted for 49 percent of the value added by manufacture in 1986. In 1988, the general excise and use tax base for diversified manufacturing (that is, manufacturing exclusive of sugar processing and pineapple canning) was $\$ 629$ million. There were two pineapple canneries and 11 sugar mills in Hawaii in 1988. The production of canned pineapple fruit and juices in 1981 (the most recent year available) was 18 million actual cases, well below the levels of earlier years. Sugar production in 1988 amounted to 928,000 short tons, the lowest total in 30 years. The value of sugar production (including commercial molasses) in 1988 was $\$ 324$ million, compared with the record of $\$ 677$ million set in 1974. Important manufactures other than food processing include apparel, printing and publishing, and stone, clay, and glass products.

Sources for data on this subject include the quinquennial United States Census of Manufactures, most recently conducted for 1987, the Annual Survey of Manufactures, publications of the Hawaii State Department of Agriculture and Department of Taxation, and the Hawaiian Sugar Planters' Association's annual report, HSPA Sugar Manual. Historical Statistics of Hawaii, Section 16, reviews the figures for earlier years. Statistics for the nation as a whole appear in Section 27 of the Statistical Abstract of the United States: 1989.

Table 628.-- STATISTICAL SUMMARY OF MANUFACTURES: 1963 TO 1982

| Subject | 1963 | 1967 | 1972 | 1977 | 1982 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| All establishments: |  |  |  |  |  |
| Total | 672 | 697 | 773 | 949 | 966 |
| With 20 employees or more | 203 | 215 | 238 | 231 | 237 |
| All employees: |  |  |  |  |  |
| Number ( 1,000 ) ........... | 25.1 | 25.4 | 24.8 | 25.0 | 23.6 |
| Payroll (million dollars) | 109.0 | 139.6 | 191.1 | 276.8 | 360.3 |
| Production workers: |  |  |  |  |  |
| Number ( 1,000 ) .......... | 18.7 | 19.0 | 17.7 | 17.4 | 16.0 |
| Hours (millions) . ....... | 33.2 | 35.9 | 33.1 | 31.3 | 29.9 |
| Wages (million dollars) . | 67.5 | 86.9 | 113.7 | 160.5 | 217.5 |
| Value added by manu- <br> facture 1/ <br> (million dollars) ....... 261.1 326.2 410.0 785.5 $1,119.6$ |  |  |  |  |  |
| Cost of materials 2/ (million dollars J ........ | (NA) | 399.6 | 548.3 | 1,176.1 | 2,357.5 |
| Value of shipments 2/ (million dollars) . | (NA) | 723.4 | 955.6 | 1,974.0 | 3,443.0 |
| New capital expenditures (million dollars) ....... | 15.4 | 26.0 | 46.7 | 44.4 | 89.4 |

NA Not available.
1/ Data for 1982 not directly comparable to data for earlier years; see source for discussion.

2/ Aggregate cost of materials and value of shipments include extensive duplication since products of some industries are used as materials by others.

Source: U.S. Bureau of the Census, 1986 Annual Survey of Manufactures, Geographic Area Statistics, M86(AS)-3 (July 1988), table 1, and 1977 Census of Manufactures, Hawaii, MC77-A-12 (October 1980), table $2 a$.

Table 629.-- STATISTICAL SUMMARY OF MANUFACTURES: 1983 TO 1987

| Subject | 1983 | 1984 | 1985 | 1986 | 1987 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| All establishments: |  |  |  |  |  |
| Total ........... | (NA) | (NA) | (NA) | (NA) | 1,020 |
| With 20 employees or more | (NA) | (NA) | (NA) | (NA) | 223 |
| A11 employees: |  |  |  |  |  |
| Number ( 1,000 ) .......... | 22.6 | 22.5 | 23.0 | 23.1 | 22.1 |
| Payroll (million dollars) | 375.9 | 383.3 | 400.7 | 424.0 | 436.1 |
| Production workers: |  |  |  |  |  |
| Number ( 1,000 ) . . . . . . . . | 14.9 | 15.6 | 15.8 | 15.7 | 15.3 |
| Hours (millions) ........ | 29.0 | 29.3 | 28.0 | 29.0 | 29.0 |
| Wages (million dollars) . | 223.8 | 223.3 | 228.5 | 239.3 | 254.6 |
| Value added by manufacture (million dollars) | 1,045.9 | 1,046.4 | 1,195.3 | 1,173.9 | 1,411.0 |
| ```Cost of materials 1/ (million dollars) .......``` | 2,382.2 | 2,330.4 | 2,280.2 | 1,898.9 | 2,051.5 |
| Value of shipments 1/ (million dollars)..... | 3,414.5 | 3,409.6 | 3,477.3 | 3,086.4 | 3,457.0 |
| New capital expenditures (million dollars) ....... | 60.6 | 69.4 | 76.1 | 47.3 | 100.2 |

NA Not available.
1/ Aggregate of cost of materials and value of shipments figures includes extensive duplication since products of some industries are used as materials by others.

Source: U.S. Bureau of the Census, 1986 Annual Survey of Manufactures, Geographic Area Statistics, M86(AS)-3 (July 1988), table 1; 1987 Census of Manufactures, United States, MC87-SUM-1( P) (September 1989), table 3.

Table 630.-- STATISTICAL SUMMARY OF MANUFACTURES, BY COUNTIES: 1982

| Subject |  | State <br> total | City and <br> County of <br> Honolulu | Hawaii <br> County | Kauai <br> County |
| :---: | ---: | ---: | ---: | ---: | ---: |
| Maui |  |  |  |  |  |
| County |  |  |  |  |  |

1/ Includes establishments with payroll at any time during the year.
$\underline{\overline{2} /}$ Aggregate cost of materials and value of shipments include extensive duplication since products of some industries are used as materials by others. Source: U.S. Bureau of the Census, 1982 Census of Manufactures, Hawaii, MC82-A-12 (April 1985), table 4.

Table 631.-- MANUFACTURES, BY SELECTED INDUSTRY GROUP: 1986
[Includes operating manufacturing establishments and auxiliaries. Includes major groups with 150 employees or more]


Continued on next page.

Table 631.-- MANUFACTURES, BY SELECTED INDUSTRY GROUP: 1986 - Con.
[Includes operating manufacturing establishments and auxiliaries. Includes major groups with 150 employees or more]


D Withheld to avoid disclosing data for individual companies.
S Withheld because estimate did not meet publication standards.
1/ Aggregate of cost of materials and value of shipments includes extensive duplication since products of some industries are used as materials by others.

Source: U.S. Bureau of the Census, 1986 Annual Survey of Manufactures, Geographic Area Statistics, M86(AS)-3 (July 1988), table 2.

Table 632.-- PLANT CAPACITY UTILIZATION RATES: FOURTH QUARTERS, 1982 TO 1987
[Data based on limited samples and subject to high sampling variability. Comparability of 1984 and later rates with earlier figures is further affected by the use of a new survey sample in that year. Considerable caution is thus urged in making any year-to-year comparisons, and particularly between 1983 and 1984]

| Type of rate | Fourth quarter estimates |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 1982 | 1983 | 1984 | 1985 | 1986 | 1987 |
| Preferred rate 1// $\ldots . . . . .$. | 80 | 83 | 84 | 87 | 87 | 89 |
| Practical rate 2/ $\ldots . . . .$. | 72 | 73 | 81 | 83 | 78 | 85 |

1/ The preferred level of operations is defined as a level, normally between actual operations and practical capacity, which the manufacturer would prefer not to exceed due to costs or other considerations. In this table, the preferred utilization rate represents the ratio of actual to preferred level of operations.

2/ Practical capacity is broadly defined as the greatest output the plant could achieve within the framework of a realisic work pattern. The practical capacity utilization rate is the ratio of actual operations to the practical capacity level.

Source: U.S. Bureau of the Census, "Survey of Plant Capacity, 1982," Current Industrial Reports, MQ-C19(82)-1, November 1983, p. 19, and unpublished estimates for 1983-1986.

Table 633.-- MANUFACTURING SALES RECEIPTS: 1985 TO 1988
[Millions of dol1ars]

| Category | 1985 | 1986 | 1987 | 1988 |
| :---: | :---: | :---: | :---: | :---: |
| Total manufacturing | 2,235.5 | 1,960.5 | 2,138.5 | 2,227.5 |
| Sugar processing | 340.8 | 359.7 | 354.5 | 337.5 |
| Pineapple canning | 171.7 | 184.9 | 202.9 | 191.7 |
| Petroleum ........ | 1,115.9 | 780.0 | 943.9 | 1,036.3 |
| Diversified manufacturing | 538.3 | 565.4 | 588.3 | 606.7 |

Source: Bank of Hawaii, 1989 Annual Economic Report, p. 43.

Table 634.-- GENERAL EXCISE TAX BASE FOR SUGAR PROCESSING, PINEAPPLE CANNING, AND MANUFACTURING: 1978 TO 1988
[In thousands of dollars. Data are on a cash basis accounting]

| Year <br> reported 1/ | Total 2// | Sugar <br> processing | Pineapple <br> canning 2/ | Manufacturing 3// |
| :--- | ---: | ---: | ---: | ---: |
| 1978 4/ $\ldots$ | 917,163 | 291,000 | 131,665 | 494,498 |
| $1979 \ldots \ldots$ | $1,035,159$ | 305,738 | 164,200 | 565,221 |
| $1980 \ldots \ldots$. | $1,349,149$ | 527,379 | 195,766 | 626,004 |
| $1981 \ldots \ldots$. | $1,218,516$ | 415,442 | 172,342 | 630,732 |
| $1982 \ldots \ldots$. | $1,033,845$ | 317,880 | 185,367 | 530,598 |
| $1983 \ldots \ldots$. | $1,130,369$ | 435,579 | 182,967 | 511,823 |
| $1984 \ldots \ldots$. | $1,132,078$ | 414,211 | 198,266 | 519,601 |
| $1985 \ldots \ldots$. | $1,000,578$ | 357,151 | 115,754 | 527,673 |
| $1986 \ldots \ldots$ | 937,840 | 336,334 | 32,974 | 568,532 |
| $1987 \ldots \ldots$. | 983,175 | 385,842 | 2,193 | 595,140 |
| $1988 \underline{\text { j/ }} \ldots$ | 797,275 | 165,350 | 2,622 | 629,303 |

1/ Calendar year in which reported, including "prior years" reports. Income received in December is reported the following January and hence these annual totals generally refer to an "income year' ended November 30.

2/ Decline after 1984 reflects in part the exemption of exported pineapple produced by two companies from the general excise tax, effective August 1, 1985 and April 30, 1986, when they were granted foreign trade subzone status.

3/ Excludes sugar processing and pineapple canning.
4/ Partly estimated.
5/ Data exclude tax base for unallocated collections, distrībuted for earlier years. Also, manufactured goods shipped out of State have been exempted from the general excise tax by Act 239, SLH 1987, effective January 1, 1988.

Source: Hawaii State Department of Taxation, 'General Excise and Use Tax Base" (annual tabular release).

Table 635.-- MANUFACTURING CLIMATE: 1988

| Factor | States ranked | Hawaii rank |
| :---: | :---: | :---: |
| Overall rank (among low manufacturing intensity States only) | 21 | 13 |
| State and local government fiscal policies | 50 | 6 |
| State-regulated employment costs | 50 | 13 |
| Labor costs | 50 | 45 |
| Availability and productivity of resources | 50 | 24 |
| Selected quality of life issues .. | 50 | 15 |

Source: 10th Annual Grant Thornton Manufacturing Climates Study (June 1989), pp. 13 and 71.

Table 636.-- INDUSTRIAL PARKS AND AREAS, BY ISLANDS: 1985

| Subject | State total | Hawaii | Maui | Oahu | Kauai | Other islands |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Number: |  |  |  |  |  |  |
| Developed | 33 | 6 | 4 | 21 | 2 | - |
| Proposed . | 12 | 2 | 2 | 7 | 1 | - |
| Acres: |  |  |  |  |  |  |
| Developed | 3,066 | 618 | 195 | 2,207 | 46 | - |
| Proposed | 1,873 | 1,035 | 330 | 492 | 16 | - |

Source: Hawaii State Department of Planning and Economic Development, Industrial Parks and Areas in Hawaii 1985 (1985).

Table 637.-- PINEAPPLE COMPANIES AND CANNERIES AND SUGAR COMPANIES AND MILLS: 1940 TO 1988

| Year |  | Pineapple(end of canning season) |  | Sugar (December 31) |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Companies | Canneries | Companies 1/ | Mills |
| 1940 |  | 8 | 8 | 38 | 34 |
| 1945 |  | 7 | 7 | 36 | 32 |
| 1950 |  | 9 | 8 | 28 | 26 |
| 1955 |  | 10 | 8 | 28 | 26 |
| 1960 |  | 8 | 9 | 27 | 27 |
| 1965 |  | 6 | 6 | 25 | 27 |
| 1970 |  | 4 | 4 | 23 | 26 |
| 1975 |  | 3 | 3 | 16 | 17 |
| 1980 |  | 3 | 3 | 15 | 14 |
| 1985 |  | 3 | 2 | 14 | 12 |
| 1986 |  | 3 | 2 | 14 | 12 |
| 1987 |  | 3 | 2 | 13 | 11 |
| 1988 | . . . . | 3 | 2 | 12 | 11 |
| ISLANDS: | 1988 |  |  |  |  |
| Hawaii |  | - | - | 3 | 3 |
| Maui |  | 1 | 1 | 2 | 2 |
| Oahu |  | 2 | 1 | 2 | 2 |
| Kauai | . | - | - | 5 | 4 |

1/ Excludes cooperatives.
Source: Pineapple Growers Association of Hawaii, records; Hawaiian Sugar Planters' Association, Hawaiian Sugar Manual 1988, and records.

Table 638.-- SUGAR AND MOLASSES PRODUCTION: 1968 TO 1988

| Year | Cane 1and (acres) |  | Cane used for sugar (short tons) | Sugar produced (short tons) |  | Molasses produced (shorf tons) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Total area | Harvested area |  | $96^{\circ}$ raw value | Equivalent refined |  |
| 1968 | 242,476 | 113,525 | 11,279,920 | 1,232,182 | 1,151,597 | 368,050 |
| 1969 | 242,216 | 113,232 | 10,839,272 | 1,182,414 | 1,105,060 | 340,330 |
| 1970 | 238,997 | 113,816 | 10,457,377 | 1,162,071 | 1,086,000 | 322,480 |
| 1971 | 232,278 | 115,810 | 10,685,019 | 1,229,976 | 1,149,510 | 330,227 |
| 1972 | 229,611 | 108,456 | 9,929,068 | 1,118,883 | 1,045,708 | 307,543 |
| 1973 | 226,580 | 108,189 | 9,645,452 | 1,128,529 | 1,054,723 | 301,500 |
| 1974 | 224,227 | 95,826 | 9,082,684 | 1,040,742 | 972,677 | 293,380 |
| 1975 | 221,426 | 105,125 | 9,485,299 | 1,107,199 | 1,034,788 | 301,335 |
| 1976 | 221,551 | 99,926 | 9,172,649 | 1,050,457 | 981,757 | 275,352 |
| 1977 | 220,729 | 96,770 | 8,994,388 | 1,033,739 | 966,132 | 284,349 |
| 1978 | 220,697 | 99,355 | 9,263,190 | 1,028,933 | 961,641 | 310,238 |
| 1979 | 218,773 | 100,610 | 9,632,135 | 1,059,737 | 990,430 | 325,843 |
| 1980 | 217,718 | 97,358 | 9,214,136 | 1,023,232 | 956,313 | 315,088 |
| 1981 | 216,099 | 97,573 | 8,831,477 | 1,047,541 | 979,032 | 311,719 |
| 1982 | 204,749 | 89,261 | 8,807,998 | 982,913 | 918,630 | 287,190 |
| 1983 | 194,258 | 92,808 | 8,926,358 | 1,044,204 | 975,913 | 303,254 |
| 1984 | 188,396 | 89,541 | 8,453,721 | 1,061,814 | 992,371 | 314,202 |
| 1985 | 187,858 | 83,029 | 7,916,459 | 1,012,249 | 946,048 | 271,645 |
| 1986 | 184,181 | 83,583 | 8,379,463 | 1,042,452 | 974,276 | 290,422 |
| 1987 | 180,966 | 79,498 | 8,012,899 | 979,209 | 915,169 | 283,250 |
| 1988 | 177,693 | 78,715 | 7,602,414 | 928,195 | 867,491 | 274,375 |

1/ The average growth of a crop is 22 to 26 months. Only a portion of the total acreage in cane is harvested each year.

Source: Hawaiian Sugar Planters' Association, HSPA Sugar Manual (annual), and records.

Table 639.-- AVERAGE RAW SUGAR PRICE AND SUGAR INDUSTRY EMPLOYMENT AND EARNINGS: 1968 TO 1988

| Year | Average raw sugar price 1/ (cents per lb.) | Hourly-rated employees |  | ```Industry- wide strikes (weeks)``` | Average daily earnings $2 /$ (dollars) |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Average number 3/ | $\begin{aligned} & \text { Total } \\ & \text { man-days } \end{aligned}$ |  | Cash wages | Employee benefits |
| 1968 | 7.52 | 9,481 | 2,282,654 | - | 21.62 | 8.40 |
| 1969 | 7.75 | 9,213 | 2,066,244 | 5 | 23.26 | 9.76 |
| 1970 | 8.08 | 8,908 | 2,139,183 | - | 24.24 | 10.00 |
| 1971 | 8.52 | 8,610 | 2,077,011 | - | 26.08 | 10.27 |
| 1972 | 9.10 | 8,127 | 1,934,563 | - | 29.09 | 11.23 |
| 1973 | 10.30 | 7,900 | 1,897,369 | - | 30.86 | 12.48 |
| 1974 | 29.43 | 7,700 | 1,744,346 | 6 | 34.41 | 15.81 |
| 1975 | 22.49 | 7,800 | 1,937,973 | - | 37.34 | 15.66 |
| 1976 | 13.31 | 7,500 | 1,854,272 | - | 43.12 | 17.28 |
| 1977 | 11.11 | 7,200 | 1,660,298 | 3 | 43.92 | 19.97 |
| 1978 | 13.74 | 7,200 | 1,771,530 | - | 47.06 | 21.28 |
| 1979 | 15.20 | 7,065 | 1,762,838 | - | 50.49 | 22.21 |
| 1980 | 30.18 | 7,076 | 1,793,237 | - | 56.72 | 24.68 |
| 1981 | 19.74 | 7,282 | 1,806,020 | - | 61.51 | 27.71 |
| 1982 | 19.94 | 6,816 | 1,519,732 | - | 65.11 | 30.83 |
| 1983 | 22.04 | 6,543 | 1,565,928 | - | 66.80 | 32.00 |
| 1984 | 21.74 | 6,319 | 1,467,127 | - | 68.88 | 34.71 |
| 1985 | 20.39 | 5,751 | 1,323,525 | - | 68.72 | 35.99 |
| 1986 | 20.90 | 5,413 | 1,290,067 | - | 69.28 | 34.24 |
| 1987 | 21.83 | 5,222 | 1,261,209 | - | 71.36 | 41.83 |
| 1988 | 22.12 | 5,110 | 1,204,708 | - | 72.46 | 34.56 |

1/ Average New York raw sugar price computed over all the days of the year (Hawaiian basis). The New York spot price was suspended from November 2, 1977 to August 20, 1979; figures for that period are based on Clearing Association settlement prices. New York spot price 'nearby futures" used beginning June 1985.

2/ For non-supervisory employees.
3/ Adults only.
Source: Hawaiian Sugar Planters' Association, HSPA Sugar Manual (annual), as revised and updated.

Table 640.-- VALUE OF SALES AND GOVERNMENT PAYMENTS FOR PINEAPPLE AND SUGAR PRODUCTION: 1970 TO 1988
[ In millions of dollars. Calendar year data unless otherwise specified]

| Year | Pineapple |  | Sugar |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | Canned fruit and juices 1/ | Fresh market sales 2/ | Value of production |  | Government sugar support payments |
|  |  |  | Raw sugar 960 | Commercial molasses |  |
| 1970 | 135.0 | 3.60 | 180.7 | 7.1 | 10.3 |
| 1971 . . | 137.7 | 3.70 | 196.3 | 6.7 | 10.7 |
| 1972 | 140.5 | 4.90 | 176.6 | 8.1 | 9.7 |
| 1973 | 135.0 | 7.40 | 203.8 | 18.4 | 9.5 |
| 1974 | 118.2 | 8.85 | 659.2 | 17.4 | 8.6 |
| 1975 | 126.6 | 10.08 | 354.6 | 11.5 | - |
| 1976 | 130.0 | 14.49 | 245.5 | 11.5 | - |
| 1977 | 140.0 | 21.58 | 219.1 | 7.7 | 48.7 |
| 1978 | 133.4 | 29.45 | 269.5 | 15.7 | 8.1 |
| 1979 | 176.3 | 30.08 | 322.2 | 23.5 | - |
| 1980 | 192.2 | 34.34 | 566.4 | 27.7 | - |
| 1981 | 172.0 | 45.63 | 314.2 | 13.7 | - |
| 1982 | 156.1 | 49.92 | 343.9 | 7.6 | - |
| 1983 | 171.6 | 47.40 | 396.5 | 13.7 | - |
| 1984 | 202.0 | 47.60 | 382.9 | 10.1 | - |
| 1985 | 171.7 | 50.84 | 331.9 | 8.9 | - |
| 1986 | 184.9 | 53.46 | 348.4 | 13.5 | - |
| 1987 | 202.9 | 48.51 | 325.0 | 10.9 | - |
| 1988 .. | 191.7 | 55.33 | 312.9 | 11.1 | - |

1/ Value of canned fruit and juices and by products shipped out-of-State and sold within State. Prior to 1979, data are for pack years beginning June 1.

2/ Value FAS shipping point for outshipments, delivered wholesalers local sales.

Source: Hawaii Agricultural Statistics Service, Statistics of Hawaiian Agriculture (annual) and records.

