## **MANUFACTURES**

This section presents statistics on the manufacturing segment of the economy, including sugar processing and pineapple canning. Additional information on manufacturing workers appears in Sections 12 and 15.

The number of manufacturing establishments in Hawaii increased from 697 in 1967 to 1,020 in 1987. The value added by manufacture rose from \$326 million in 1967 to \$786 million in 1977, \$1.41 billion in 1987, and \$1.56 billion in 1990. More than three-fourths of all manufacturing activity in the State in 1987 was on Oahu. Food processing-mostly sugar and pineapple-accounted for 36 percent of the value added by manufacture in 1990. In 1992, the general excise and use tax base for diversified manufacturing (that is, manufacturing exclusive of sugar processing, pineapple canning, and petroleum refining) was \$714 million. There were two pineapple canneries and 12 sugar mills in Hawaii in 1992. Canned and fresh pineapple sales in 1991 totaled \$225 million. Sugar production in 1991 amounted to 724,000 short tons, the lowest total in 45 years. The value of sugar production (including commercial molasses) in 1991 was \$271 million, compared with the record of \$677 million set in 1974. Important manufactures other than food processing include apparel, printing and publishing, and stone, clay, and glass products. Industrial and technology parks and areas in 1990 numbered 40, with 7,591 acres.

Sources for data on this subject include the quinquennial United States Census of Manufactures, most recently published for 1987, the Annual Survey of Manufactures, publications of the Hawaii State Department of Agriculture and Department of Taxation, and the Hawaiian Sugar Planters' Association's annual report, HSPA Sugar Manual. Historical Statistics of Hawaii, Section 16, contains the figures for earlier years. Statistics for the nation as a whole appear in Section 27 of the Statistical Abstract of the United States: 1992.

Table 643.-- STATISTICAL SUMMARY OF MANUFACTURES: 1963 TO 1990

Subject	1963	1967	1972	1977	1982
All establishments: 1/ Total	672 203	697 215	773 238	949 231	966 237
All employees: Number (1,000) Payroll (million dollars)	25.1 109.0	25.4 139.6	24.8 191.1	25.0 276.8	23.6 360.3
Production workers: Number (1,000) Hours (millions) Wages (million dollars) .	18.7 33.2 67.5	19.0 35.9 86.9	17.7 33.1 113.7	17.4 31.3 160.5	16.0 29.9 217.5
Value added by manu- facture <u>2</u> / (million dollars)	261.1	326.2	410.0	785.5	1,119.6
Cost of materials 3/ (million dollars)	(NA)	399.6	548.3	1,176.1	2,357.5
Value of shipments 3/ (million dollars)	(NA)	723.4	955.6	1,974.0	3,443.0
New capital expenditures (million dollars)	15.4	26.0	46.7	44.4	89.4

Continued on next page.

Table 643.-- STATISTICAL SUMMARY OF MANUFACTURES: 1963 TO 1990--Con.

Subject	1986	1987	1988	1989	1990
All establishments: 1/ Total	(NA) (NA)	1,022 225	(NA) (NA)	(NA) (NA)	(NA) (NA)
All employees: Number (1,000) Payroll (million dollars)	23.1 424.0	22.2 440.2	21.7 452.4	20.5 432.6	20.7 476.7
Production workers: Number (1,000) Hours (millions) Wages (million dollars) .	15.7 29.0 239.3	15.2 28.8 254.2	14.3 27.4 255.0	13.0 25.2 244.2	13.2 26.1 263.1
Value added by manufacture <u>2</u> / (million dollars)	1,173.9	1,405.3	1,376.8	1,609.8	1,557.5
Cost of materials 3/ (million dollars)	1,898.9	2,048.8	1,980.1	2,220.7	2,680.5
Value of shipments 3/ (million dollars)	3,086.4	3,447.9	3,337.3	3,813.4	4,202.9
New capital expenditures (million dollars)	47.3	102.0	76.1	98.4	126.9

NA Not available.

<sup>1/</sup> Establishments with payroll at any time during year.

 $<sup>\</sup>overline{2}$ / Data for 1982 and later years not directly comparable to data for earlier years; see source for discussion.

<sup>3/</sup> Aggregate of cost of materials and value of shipments includes extensive duplication since products of some industries are used as materials by others.

Source: U.S. Bureau of the Census, 1982 Census of Manufactures, Geographic Area Series, Hawaii, MC82-A-12 (April 1985), table 2a; 1986 Annual Survey of Manufactures, Geographic Area Statistics, M86(AS)-3 (July 1988), table 1; 1987 Census of Manufactures, Geographic Area Series, Hawaii, MC87-A-12 (October 1990), table 2a; 1989 Annual Survey of Manufactures, Geographic Area Statistics, M89(AS)-3 (September 1991), table 1; 1990 Annual Survey of Manufacturers, Geographic Area Statistics, M90 (AS)-3 (April 1992), table 1.

Table 644.-- STATISTICAL SUMMARY OF MANUFACTURES, BY COUNTIES: 1987

				Ţ	
Subject	State total	City and County of Honolulu	Hawaii County	Kauai County	Mau i County
All establishments 1/ (number) With 20 employees or more	1,022 225	800 182	100 21	34 6	88 16
All employees: Number (1,000) Payroll (million dollars)	22.2 440.2	16.5 330.7	2.2 40.7	0.7 13.8	2.8 54.9
Production workers: Number (1,000) Hours (millions) Wages (million dollars)	15.2 28.8 254.2	10.9 19.9 178.2	1.6 3.2 27.5	0.5 1.1 9.5	2.2 4.6 39.0
Value added by manufacture (million dollars)	1,405.3	1,077.1	117.4	51.8	159.0
Cost of materials <u>2</u> / (million dollars)	2,048.8	1,716.6	129.6	47.7	154.9
Value of shipments <u>2</u> / (million dollars)	3,447.9	2,783.8	250.5	99.5	314.2
New capital expenditures (million dollars)	102.0	66.1	11.6	5.9	18.5

 $<sup>\</sup>frac{1}{2}$ / Aggregate of cost of materials and value of shipments include extensive duplication since products of some industries are used as materials by others.

Source: U.S. Bureau of the Census, 1987 Census of Manufactures, Geographic Area Series, Hawaii, MC87-A-12 (October 1990), table 4.

Table 645.-- MANUFACTURES, BY SELECTED INDUSTRY GROUP: 1990
[Includes operating manufacturing establishments and auxiliaries]

		Food and kindred products (SIC 20)				
Subject	All manu- factures	Total	Sugar and confect. prod. (SIC 206)	Apparel and other textile products (SIC 23)	Commercial printing (SIC 275)	Stone, clay, and glass products (SIC 32)
All employees: Number (1,000) Payroll (mil. dol.)	20.7 476.7	8.4 185.1	3.2 69.1	3.0 34.0	1.3 31.9	1.1 40.9
Production workers: Number (1,000) Hours (millions) Wages (mil. dol.)	13.2 26.1 263.1	5.7 11.5 108.8	2.4 4.9 46.4	2.2 3.9 18.1	0.8 1.9 20.0	0.9 1.9 29.9
Value added by manu- facture (mil. dol.)	1,557.5	559.8	249.1	19.6	49.9	87.1
Cost of materials (mil. dol.)	2,680.5	802.9	264.8	38.5	38.1	129.8
Value of shipments (mil. dol.)	4,202.9	1,356.7	507.2	63.1	90.2	221.6
New capital expend- itures (mil. dol.)	126.9	52.7	24.8	1.8	1.2	15.1
End-of-year inventories (mil. dol.)	431.0	186.9	86.8	9.9	5.5	24.9

Source: U.S. Bureau of the Census, 1990 Annual Survey of Manufactures, Geographic Area Statistics, M90(AS)-3 (April 1992), table 2.

Table 646.-- MANUFACTURES, BY SELECTED INDUSTRY GROUP: 1989

			er of ishments	Number of employees	
SIC code	Industry	Total	With 20 employees or more	for week including March 12	Annua1 payrol1 (\$1,000)
	Manufacturing	971	231	22,886	492,781
20 2061	Food and kindred products Raw cane sugar	212 11	76 11	10,130 3,266	202,148 61,610
22 23	Textile mill products Apparel and other textile	8	1	87	1,720
24 25	products  Lumber and wood products  Furniture and fixtures	158 44 29	39 6 7	2,954 418 376	36,395 9,344 7,253
26 27 28	Paper and allied products Printing and publishing Chemicals and allied products	8 187 24	4 37 6	218 3,508 489	5,926 89,940 12,644
29 30	Petroleum and coal products Rubber and miscellaneous plastics products	4 20	3	407 207	17,277 2,979
31 32	Leather and leather products Stone, clay, and glass	6	1	(B)	(D)
33	products  Primary metal industries	52 4	13 1	953 (C)	31,927 (D)
34 35	Fabricated metal products Industrial machinery and	29	8	418	10,648
36	equipment	34	4	272	7,232
37	equipment Transportation equipment	16 14	2 6	196 510	4,201 17,314
38	Instruments and related products	15	-	72	1,302
39	Miscellaneous manufacturing industries	88	8	888	13,588
	Administrative and auxiliary	19	7	571	16,649

B 20 to 99.

C 100 to 249.

D Withheld to avoid disclosing data for individual companies.

Source: U.S. Bureau of the Census, <u>County Business Patterns 1989</u>,

Hawaii, CBP-89-13 (October 1991), table 1B.

## Table 647.-- PLANT CAPACITY UTILIZATION RATES: FOURTH QUARTER ESTIMATES, 1989 AND 1990

[The sample of manufacturing plants located in Hawaii was not selected specifically to represent the state but is a by-product of the national survey. Consequently, the state data are subject to high sampling variability that may disguise real movement in the series. No survey was conducted in 1991]

Type of rate	1989	1990
Utilization of full production capacity (percent) Utilization of national emergency production capacity	86	73
(percent) (percent)	80	69

Source: U.S. Bureau of the Census, Industry Division, records.

Table 648.-- MANUFACTURING SALES RECEIPTS: 1988 TO 1991
[Millions of dollars]

Category	1988	1989	1990	1991
Total manufacturing Sugar processing Pineapple canning Petroleum Diversified manufacturing	2,051.2	2,259.0	2,615.1	2,402.6
	337.5	342.1	353.3	302.0
	191.7	182.7	161.6	172.7
	915.3	1,076.4	1,345.9	1,214.8
	606.7	657.9	754.4	713.2

Source: Bank of Hawaii, <u>Hawaii 1992</u>, <u>Annual Economic Report</u>, p. 35.

## Table 649.-- GENERAL EXCISE TAX BASE FOR MANUFACTURING: 1982 TO 1992

[In thousands of dollars. Data exclude sugar processing, pineapple canning, and petroleum refining, and are on a cash basis accounting. Manufactured goods shipped out of State were exempted from the general excise tax by Act 239, SLH 1987, effective January 1, 1988]

Year re-	Tax	Year re-	Tax	Year re-	Tax
ported <u>1</u> /	base	ported <u>1</u> /	base	ported <u>1</u> /	base
1982 1983 1984 1985	530,598 511,823 519,601 527,673	1986 1987 1988 1989	568,532 595,140 629,303 630,997	1990 1991 1992	728,387 714,407 714,470

 $<sup>\</sup>frac{1}{\text{Calendar year}}$  in which reported, including "prior years" reports. Income received in December is reported the following January and hence these annual totals generally refer to an "income year" ended November 30.

Source: Hawaii State Department of Taxation, "General Excise and Use Tax Base" (annual tabular release).

Table 650. -- MANUFACTURING CLIMATE: 1989

Factor	States ranked	Hawaii rank
Overall rank (among low manufacturing intensity States only)	21 50 50 50 50	19 21 14 48 45

Source: 11th Annual Grant Thornton Manufacturing Climates Study (August 1990), pp. 13 and 55.

Table 651.-- PINEAPPLE COMPANIES AND CANNERIES AND SUGAR COMPANIES AND MILLS: 1940 TO 1992

		eapple ning season)	Sugar (December 31)		
Year	Companies	Canneries	Companies <u>1</u> /	Mills	
1940	8 7 9 10 8 6 4 3 3 3 4 3	8 7 8 8 9 6 4 3 3 2 2 2	38 36 28 28 27 25 23 16 15 14	34 32 26 26 27 27 26 17 14 12 12	
Hawaii Maui Oahu Kauai	- 1 2 -	- 1 1 -	3 2 2 5	3 3 2 4	

1/ Excludes cooperatives.

Source: Pineapple Growers Association of Hawaii, records;
Hawaiian Sugar Planters' Association, Hawaiian Sugar Manual
(annual); Hawaii State Department of Agriculture, records; Dole Food Company, records.

Table 652.-- SUGAR AND MOLASSES PRODUCTION: 1971 TO 1991

	Cane land	d (acres)	Cane used for sugar	Sugar produced (short tons)		Molasses produced	
Year	Total area	Harvested area <u>1</u> /	(short tons)	96 <sup>0</sup> raw value	Equivalent refined	(short tons)	
1971 1972 1973 1974 1975 1976 1977  1978 1979 1980 1981 1982 1983 1984	232,278 229,611 226,580 224,227 221,426 221,551 220,729 220,697 218,773 217,718 216,099 204,749 194,258 188,396 187,858 184,181	115,810 108,456 108,189 95,826 105,125 99,926 96,770 99,355 100,610 97,358 97,573 89,261 92,808 89,541 83,029 83,583	10,685,019 9,929,068 9,645,452 9,082,684 9,485,299 9,172,649 8,994,388 9,263,190 9,632,135 9,214,136 8,831,477 8,807,998 8,926,358 8,453,721 7,916,459 8,379,463	1,229,976 1,118,883 1,128,529 1,040,742 1,107,199 1,050,457 1,033,739  1,028,933 1,059,737 1,023,232 1,047,541 982,913 1,044,204 1,061,814  1,012,249 1,042,452	1,149,510 1,045,708 1,054,723 972,677 1,034,788 981,757 966,132 961,641 990,430 956,313 979,032 918,630 975,913 992,371 946,048 974,276	330,227 307,543 301,500 293,380 301,335 275,352 284,349 310,238 325,843 315,088 311,719 287,190 303,254 314,202 271,645 290,422	
1987 1988 1989 1990	180,966 177,693 170,813 161,991 155,609	79,498 78,715 74,660 71,999 67,716	8,012,899 7,602,414 7,078,479 6,540,925 5,852,668	979,209 928,195 863,614 819,631 724,100	915,169 867,491 817,752 776,027 684,619	283,250 274,375 229,377 220,859 202,214	

<sup>1/</sup> The average growth of a crop is 22 to 26 months. Only a portion of the total acreage in cane is harvested each year.
Source: Hawaiian Sugar Planters' Association, HSPA Sugar Manual (annual), and records.

Table 653.-- AVERAGE RAW SUGAR PRICE AND SUGAR INDUSTRY EMPLOYMENT AND EARNINGS: 1971 TO 1991

	Average raw sugar	Hourly-rated employees		raw sugar Hourly-rated employees Industry		Industry- wide	Average daily ear	
Year	price <u>l</u> / (cents per lb.)	Average number <u>3</u> /	Total man-days	strikes (weeks)	Cash wages	Employee benefits		
1971 1972 1973 1974 1975	8.52 9.10 10.30 29.43 22.49 13.31	8,610 8,127 7,900 7,700 7,800 7,500	2,077,011 1,934,563 1,897,369 1,744,346 1,937,973 1,854,272	- - 6 -	26.08 29.09 30.86 34.41 37.34 43.12	10.27 11.23 12.48 15.81 15.66 17.28		
1977 1978 1979 1980 1981 1982 1983	11.11 13.74 15.20 30.18 19.74 19.94 22.04	7,200 7,200 7,065 7,076 7,282 6,816 6,543	1,660,298 1,771,530 1,762,838 1,793,237 1,806,020 1,519,732 1,565,928	3 - - - - -	43.92 47.06 50.49 56.72 61.51 65.11 66.80	19.97 21.28 22.21 24.68 27.71 30.83 32.00		
1984 1985 1986 1987 1988 1989 1990	21.74 20.39 20.90 21.83 22.12 22.76 23.26 21.57	6,319 5,751 5,413 5,222 5,110 4,721 4,453 4,263	1,467,127 1,323,525 1,290,067 1,261,209 1,204,708 1,129,526 1,065,794 1,024,534		68.88 68.72 69.28 71.36 72.46 74.64 76.42 80.26	34.71 35.99 34.24 41.83 34.56 41.92 43.07 44.02		

<sup>1/</sup> Average New York raw sugar price computed over all the days of the year (Hawaiian basis). The New York spot price was suspended from November 2, 1977 to August 20, 1979; figures for that period are based on Clearing Association settlement prices. New York spot price 'nearby futures' used beginning June 1985.

Source: Hawaiian Sugar Planters' Association, HSPA Sugar Manual (annual), as revised and updated.

<sup>2/</sup> For non-supervisory employees.

 $<sup>\</sup>overline{3}$ / Adults only.

Table 654.-- VALUE OF SALES AND GOVERNMENT PAYMENTS FOR PINEAPPLE AND SUGAR PRODUCTION: 1970 TO 1991

[In millions of dollars. Calendar year data unless otherwise specified]

	Pineap	ple	Sugar				
	Canned	Fresh	Value of prod	Government sugar			
	fruit and	market		Commercial	support		
Year	juices <u>1</u> /	sales <u>2</u> /	Raw sugar 960	molasses	payments		
1970 1971 1972 1973 1974 1975 1976	135.0 137.7 140.5 135.0 118.2 126.6 130.0 140.0	3.6 3.7 4.9 7.4 8.9 10.1 14.5 21.6	180.7 196.3 176.6 203.8 659.2 354.6 245.5 219.1	7.1 6.7 8.1 18.4 17.4 11.5 11.5	10.3 10.7 9.7 9.5 8.6 -		
1978 1979	133.4 176.3	29.5 30.1	269.5 322.2	15.7 23.5	8.1		
1980 1981 1982 1983 1984 1985 1986 1987 1988	192.2 172.0 156.1 171.6 202.0 171.7 184.9 202.9 191.7	34.3 45.6 49.9 47.4 47.6 50.8 53.5 48.5 55.3 59.2	566.4 314.2 343.9 396.5 382.9 331.9 348.4 325.0 312.9 313.6	27.7 13.7 7.6 13.7 10.1 8.9 13.5 10.9 11.1 8.4	- - - - - - -		
1990 1991	161.6 172.7	54.3 51.9	319.0 261.0	9.9 9.7	-		

<sup>1/</sup> Processor value of canned fruit and juice production and by-products shipped out-of-State and sold within State. Prior to 1979, data are for pack years beginning June 1. 2/ Value FAS shipping point for outshipments, delivered

Source: Hawaii Agricultural Statistics Service, Statistics of Hawaiian Agriculture (annual) and records.

wholesalers local sales.

Table 655.-- INDUSTRIAL AND TECHNOLOGY PARKS AND AREAS, BY ISLANDS: 1990

[Includes existing industrial areas, industrial parks and subdivisions, and technology parks and centers]

Subject	State total	Hawaii	Maui	0ahu	Kauai
Number of parks and areas Acres	40	10	5	22	3
	7,591	2,066	626	4,847	52

Source: Hawaii State Department of Business, Economic Development & Tourism, State of Hawaii Directory of Industrial and Technology Parks 1991 (1990).